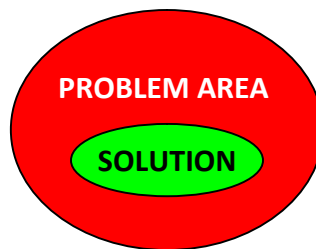


WORKFLOW PROBLEM-SOLVING PROCESS

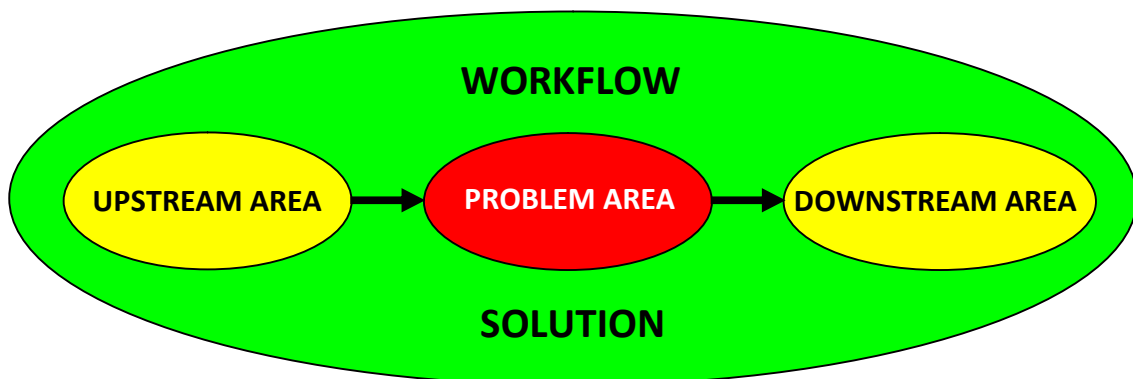
The workflow in any operation is fluid-like in that each area has some association and affect on another.

TYPICAL PROBLEM-SOLVING PROCESS



Problems are seen as being limited to and solved within each work area.

WORKFLOW PROBLEM-SOLVING PROCESS



Cause/Effect Critical Thinking is integral to every workflow solution.